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ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

TÜV SÜD/15085/CL1/819/20/0A1

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

**GOHR s.r.o.
Zeleznicna 9
082 21 Velky Saris
Slovakia**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P, S**

in the range indicated in the annex.

validity: 2021-11-23 until 2023-11-10

München, 2021-12-20
Place and date of issue

Lead auditor: Dipl.-Ing. JUROSKA



Certification Body
Material and Welding Technology

T. Sack

Dipl.-Ing. SACK
Deputy head of certification body



EQ3069784

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



TÜV®

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2/8.1	t = 6 - 24 mm	BW
121	1.2	t = 6 - 15.6 mm	-
135	1.2 1.2 10.1/1.2 10.1/1.2 3.1 8.1/1.2 10.1/1.2 10.1 8.1 3.1 8.1/1.2	t ≥ 3 mm t = 7.5 - 100 mm t = 1.4 - 2.6 mm t = 3 - 24 mm t = 3 - 24 mm t = 3 - 24 mm t = 15 - 17 mm t = 6 - 24 mm t = 6 - 24 mm t = 5 - 20 mm t = 1.4 - 4 mm	FW BW BW dressed FW BW; S690QL - FW hole FW - FW; S690QL FW; t2=3-40mm
136	1.2 1.2	t = 3 - 100 mm t ≥ 5 mm	BW FW
141	8.1	t = 3 - 12 mm	BW

Area of Application:

- New build of railway vehicles and their components
 - underframes

Responsible welding coordinator(s):

Marian Ormos, Level A (IWE)

born: 1970-05-17

1st deputy(ies) of the responsible welding coordinator(s):

Martin Macak, Level A (IWE)

born: 1982-06-09

Others deputies:

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Remarks:

The welding coordinators Marian Ormos, Martin Macak are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

TÜV SÜD/15085/CL1/819/20/0A1

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.